

Ekstrom Carlson

Cutting Tools for Aluminum



Aluminum



Wood



Plastics



Metals



ekstromcarlson.com



“ We can offer custom router bits and custom end mills to meet your requirements ”



Standard & Custom Router Bits & End Mills

We stock standard tools and make custom tools to meet your needs. Carbide router bits and high speed steel router bits for use as CNC and Woodworking router bits are kept in stock. We offer many sizes in English and Metric size, large and small. We can offer custom router bits and custom end mills to meet your requirements.

Our metal working tools are offered in various styles including square end mills, ballnose end mills, 2 flute or multiflute designs, roughers or finishers, coated and uncoated. Ball end mills, end mill cutters, roughing end mill, corner radius end mills, and custom end mills are available as carbide end mills, cobalt end mills, or high speed steel end mills

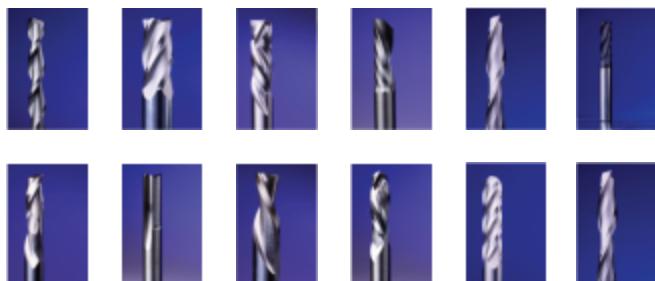


“ State of the art 8 axis CNC grinders and quality control equipment ”

ISO 9000 Quality



The ISO 9000 family addresses various aspects of quality management and contains some of ISO's best known standards. The standards provide guidance and tools for companies who want to ensure that their products consistently meet customer's requirements, and that quality is consistently improved.



Purchase new **router bits & end mills** on our **brand new website - ekstromcarlson.com**



5248 27th Ave. Rockford, IL 61109



Call Now (815) 394-1744



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Abbreviations Index - Material to Cut

HW • Hard Wood

SW • Soft Wood

CW • Composite Wood

LW • Laminated Wood

A • Aluminum

SS • Solid Surface

S • Steel

T • Titanium

C • Composites

FG • Fiberglass

PH • Phenolic

HP • Hard Plastic

SP • Soft Plastic

CP • Composite Plastic

F • Foam



EC006

Extreme Polished

Flutes • One
Direction • Downcut
Style • O Flute
Type • Router Bit
Unit Type • English
Material to Cut • A, HW, SW, CW, HP, SP, SS

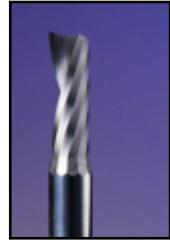


EC007

Flutes • One
Direction • Downcut
Style • Standard Spiral
Type • Router Bit
Unit Type • English
Material to Cut • A, HW, HP, SP, SW, CW, SS

SKU	CD	CL	SD	OL	Price
EC006-04BAL	1/16"	1/4"	1/8"	2"	\$25 ⁰⁰
EC006-11EBL	3/16"	5/8"	1/4"	2"	\$30 ⁰⁰
EC006-11HBT	3/16"	1"	1/4"	4"	Call Us
EC006-25HDP	7/16"	1"	1/2"	3"	Call Us
EC006-ADBL	1/8"	1/2"	1/4"	2"	\$22 ⁰⁰
EC006-AEBT	1/8"	5/8"	1/4"	4"	Call Us
EC006-BFBL	1/4"	3/4"	1/4"	2"	\$30 ⁰⁰
EC006-BHBX	1/4"	1"	1/4"	6"	Call Us
EC006-BIBP	1/4"	1-1/4"	1/4"	3"	\$40 ⁰⁰
EC006-BIBT	1/4"	1-1/4"	1/4"	4"	Call Us
EC006-C57CP	3/8"	1-1/8"	3/8"	3"	\$52 ⁰⁰
EC006-C59CX	3/8"	1-5/8"	3/8"	6"	Call Us
EC006-CFCP	3/8"	3/4"	3/8"	3"	Call Us
EC006-D61DX	1/2"	2-1/8"	1/2"	6"	Call Us
EC006-DKDT	1/2"	1-3/4"	1/2"	4"	\$65 ⁰⁰

SKU	CD	CL	SD	OL	Price
EC007-11FBN	3/16"	3/4"	1/4"	2-1/2"	Call Us
EC007-ADBL	1/8"	1/2"	1/4"	2"	\$20 ⁰⁰
EC007-BHBN	1/4"	1"	1/4"	2-1/2"	\$19 ⁰⁰
EC007-C57CP	3/8"	1-1/8"	3/8"	3"	\$28 ⁰⁰
EC007-D57DP	1/2"	1-1/8"	1/2"	3"	\$55 ⁰⁰
EC007-DKDT	1/2"	1-3/4"	1/2"	4"	Call Us



EC009

Extreme Polished

Flutes • One
Direction • Upcut
Style • O Flute
Type • Router Bit
Unit Type • English / Metric
Material to Cut • A, HW, SW, CW, HP, SP, SS



EC010

Flutes • One
Direction • Upcut
Style • Standard Spiral
Type • Router Bit
Unit Type • English
Material to Cut • A, HW, SW

SKU	CD	CL	SD	OL	Price
EC009-04BAL	1/16"	1/4"	1/8"	2"	\$25 ⁰⁰
EC009-11E11L	3/16"	5/8"	3/16"	2"	Call Us
EC009-11EBL	3/16"	5/8"	1/4"	2"	\$32 ⁰⁰
EC009-11HBT	3/16"	1"	1/4"	4"	Call Us
EC009-ADAL	1/8"	1/2"	1/8"	2"	Call Us
EC009-ADBL	1/8"	1/2"	1/4"	2"	\$22 ⁰⁰
EC009-BFBN	1/4"	3/4"	1/4"	2-1/2"	\$30 ⁰⁰
EC009-BIBP	1/4"	1-1/4"	1/4"	3"	\$40 ⁰⁰
EC009-BIBT	1/4"	1-1/4"	1/4"	4"	Call Us
EC009-C57CP	3/8"	1-1/8"	3/8"	3"	\$52 ⁰⁰
EC009-DHDP	1/2"	1"	1/2"	3"	Call Us
EC009-DKDT	1/2"	1-3/4"	1/2"	4"	\$75 ⁰⁰
EC009-Metric006A	6mm	20mm	8mm	100mm	\$45 ⁰⁰

SKU	CD	CL	SD	OL	Price
EC010-0932BL	5/32"	9/16"	1/4"	2"	\$32 ⁰⁰
EC010-11FBL	3/16"	3/4"	1/4"	2"	Call Us
EC010-185718P	5/16"	1-1/8"	5/16"	3"	Call Us
EC010-ADBL	1/8"	1/2"	1/4"	2"	\$18 ⁰⁰
EC010-BGBN	1/4"	7/8"	1/4"	2-1/2"	\$18 ⁰⁰
EC010-BHBP	1/4"	1"	1/4"	3"	\$22 ⁰⁰
EC010-BIBT	1/4"	1-1/4"	1/4"	4"	\$55 ⁰⁰
EC010-CGCN	3/8"	7/8"	3/8"	2-1/2"	\$35 ⁰⁰
EC010-D57DP	1/2"	1-1/8"	1/2"	3"	Call Us
EC010-DKDT	1/2"	1-3/4"	1/2"	4"	\$65 ⁰⁰



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EC016

Flutes • Two
Direction • Upcut
Style • Ball Nose
Type • Router Bit
Unit Type • English
Material to Cut • A, HW, SP, SW, SS, CW

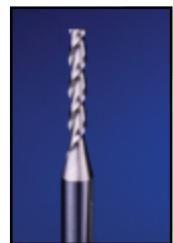
EC017

Flutes • Two
Direction • Upcut
Style • High Helix
Type • Router Bit, Endmill
Unit Type • English
Material to Cut • A

SKU	CD	CL	SD	OL	Price
EC016-0206AJ	1/32"	3/32"	1/8"	1-1/2"	\$25 ⁰⁰
EC016-0206AL	1/32"	3/32"	1/8"	2"	\$25 ⁰⁰
EC016-04BAJ	1/16"	1/4"	1/8"	1-1/2"	\$25 ⁰⁰
EC016-04BAL	1/16"	1/4"	1/8"	2"	\$25 ⁰⁰
EC016-09EBL	5/32"	5/8"	1/4"	2"	Call Us
EC016-11FBL	3/16"	3/4"	1/4"	2"	\$24 ⁰⁰
EC016-11FBN	3/16"	3/4"	1/4"	2-1/2"	\$28 ⁰⁰
EC016-13HBN	7/32"	1"	1/4"	2-1/2"	Call Us
EC016-16H18N	9/32"	1"	5/16"	2-1/2"	Call Us
EC016-185718P	5/16"	1-1/8"	5/16"	3"	\$35 ⁰⁰
EC016-25HDP	7/16"	1"	1/2"	3"	Call Us
EC016-ADAJ	1/8"	1/2"	1/8"	1-1/2"	\$18 ⁰⁰
EC016-ADAL	1/8"	1/2"	1/8"	2"	Call Us
EC016-ADBL	1/8"	1/2"	1/4"	2"	\$24 ⁰⁰
EC016-AHAN	1/8"	1"	1/8"	2-1/2"	\$35 ⁰⁰
EC016-B57BP	1/4"	1-1/8"	1/4"	3"	\$26 ⁰⁰
EC016-BFBL	1/4"	3/4"	1/4"	2"	\$20 ⁰⁰
EC016-BJBT	1/4"	1-1/2"	1/4"	4"	\$41 ⁰⁰
EC016-CHCP	3/8"	1"	3/8"	3"	\$38 ⁰⁰
EC016-CHCT	3/8"	1"	3/8"	4"	\$65 ⁰⁰
EC016-CJCP	3/8"	1-1/2"	3/8"	3"	\$42 ⁰⁰
EC016-CJCP-Downcut	3/8"	1-1/2"	3/8"	3"	\$48 ⁰⁰
EC016-D57DP	1/2"	1-1/8"	1/2"	3"	\$59 ⁰⁰
EC016-D59DR	1/2"	1-5/8"	1/2"	3-1/2"	Call Us
EC016-D61DT	1/2"	2-1/8"	1/2"	4"	\$75 ⁰⁰
EC016-E61ET	5/8"	2-1/8"	5/8"	4"	\$145 ⁰⁰
EC016-ETEX	5/8"	4"	5/8"	6"	\$190 ⁰⁰
EC016-F59FT	3/4"	1-5/8"	3/4"	4"	Call Us
EC016-F61FT	3/4"	2-1/8"	3/4"	4"	Call Us
EC016-FPFX	3/4"	3"	3/4"	6"	Call Us
EC016-HTHZ	1"	4"	1"	8"	Call Us



SKU	CD	CL	SD	OL	Price
EC017-04BAL	1/16"	1/4"	1/8"	2"	\$20 ⁰⁰
EC017-09EBL	5/32"	5/8"	1/4"	2"	Call Us
EC017-11EBL	3/16"	5/8"	1/4"	2"	\$20 ⁰⁰
EC017-12ICR	13/64"	1-1/4"	3/8"	3-1/2"	\$75 ⁰⁰
EC017-13FBN	7/32"	3/4"	1/4"	2-1/2"	Call Us
EC017-185718P	5/16"	1-1/8"	5/16"	3"	\$26 ⁰⁰
EC017-25HDP	7/16"	1"	1/2"	3"	Call Us
EC017-ADAL	1/8"	1/2"	1/8"	2"	\$20 ⁰⁰
EC017-ADBL	1/8"	1/2"	1/4"	2"	\$16 ⁰⁰
EC017-ADBL C5	1/8"	1/2"	1/4"	2"	\$19 ⁰⁰
EC017-B59BR	1/4"	1-5/8"	1/4"	3-1/2"	\$65 ⁰⁰
EC017-BHBN	1/4"	1"	1/4"	2-1/2"	\$25 ⁰⁰
EC017-CED63	3/8"	5/8"	1/2"	2-5/8"	\$42 ⁰⁰
EC017-CHCP	3/8"	1"	3/8"	3"	\$30 ⁰⁰
EC017-CJCP	3/8"	1-1/2"	3/8"	3"	\$33 ⁰⁰
EC017-CJCP C1	3/8"	1-1/2"	3/8"	3"	\$55 ⁰⁰
EC017-D57DP	1/2"	1-1/8"	1/2"	3"	\$48 ⁰⁰
EC017-D57DP C1	1/2"	1-1/8"	1/2"	3"	\$60 ⁰⁰
EC017-D58DP	1/2"	1-3/8"	1/2"	3"	\$95 ⁰⁰
EC017-D61DT	1/2"	2-1/8"	1/2"	4"	\$55 ⁰⁰
EC017-DHDT CR	1/2"	1"	1/2"	4"	\$75 ⁰⁰
EC017-E59ER	5/8"	1-5/8"	5/8"	3-1/2"	\$95 ⁰⁰
EC017-E61ET	5/8"	2-1/8"	5/8"	4"	\$105 ⁰⁰
EC017-ETEX	5/8"	4"	5/8"	6"	\$170 ⁰⁰
EC017-F61FT	3/4"	2-1/8"	3/4"	4"	\$125 ⁰⁰
EC017-F73FX	3/4"	4-3/4"	3/4"	6"	Call Us
EC017-HTHZ	1"	4"	1"	8"	Call Us



EC028

Flutes • Two
Direction • Upcut
Style • High Helix, Corner Radius
Type • Router Bit, Endmill
Unit Type • English
Material to Cut • A



EC054

Flutes • Three
Direction • Upcut
Style • High Helix, Corner Radius
Type • Router Bit
Unit Type • English
Material to Cut • A

SKU	CD	CL	SD	OL	Price
EC028-11C11L	3/16"	3/8"	3/16"	2"	\$20 ⁰⁰
EC028-13ICR	7/32"	1-1/4"	3/8"	3-1/2"	\$42 ⁰⁰
EC028-185718P	5/16"	1-1/8"	5/16"	3"	\$26 ⁰⁰
EC028-ABAL	1/8"	1/4"	1/8"	2"	\$16 ⁰⁰
EC028-B57BP	1/4"	1-1/8"	1/4"	3"	Call Us
EC028-BGBN	1/4"	7/8"	1/4"	2-1/2"	\$25 ⁰⁰
EC028-C57CP	3/8"	1-1/8"	3/8"	3"	Call Us
EC028-CHCP	3/8"	1"	3/8"	3"	\$39 ⁰⁰
EC028-CICP	3/8"	1-1/4"	3/8"	3"	Call Us
EC028-D57DP	1/2"	1-1/8"	1/2"	3"	\$48 ⁰⁰
EC028-D59DR	1/2"	1-5/8"	1/2"	3-1/2"	Call Us
EC028-E59ER	5/8"	1-5/8"	5/8"	3-1/2"	\$95 ⁰⁰
EC028-F59FT	3/4"	1-5/8"	3/4"	4"	\$145 ⁰⁰

SKU	CD	CL	SD	OL	Price
EC054-185718P	5/16"	1-1/8"	5/16"	3"	Call Us
EC054-B57BP	1/4"	1-1/8"	1/4"	3"	Call Us
EC054-BGBN CR0.020	1/4"	7/8"	1/4"	2-1/2"	\$30 ⁰⁰
EC054-CICP CR0.020	3/8"	1-1/4"	3/8"	3"	\$40 ⁰⁰
EC054-D57DP CR0.020	1/2"	1-1/8"	1/2"	3"	\$48 ⁰⁰
EC054-E61ET CR0.020	5/8"	2-1/8"	5/8"	4"	\$105 ⁰⁰
EC054-F61FT	3/4"	2-1/8"	3/4"	4"	Call Us



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EC069

Flutes • Two
Direction • Downcut
Style • O Flute
Type • Router Bit
Unit Type • English
Material to Cut • CP, SS, A

SKU	CD	CL	SD	OL	Price
EC069-11HBN	3/16"	1"	1/4"	2-1/2"	Call Us
EC069-27HDP	15/32"	1"	1/2"	3"	\$52 ⁰⁰
EC069-BFBN	1/4"	3/4"	1/4"	2-1/2"	\$18 ⁰⁰
EC069-CGCR	3/8"	7/8"	3/8"	2-1/2"	\$35 ⁰⁰
EC069-DHDP	1/2"	1"	1/2"	3"	\$60 ⁰⁰



EC070

Flutes • Two
Direction • Upcut
Style • Ball Nose
Type • Router Bit
Unit Type • English
Material to Cut • A, HW, SP, SW, SS, CW

SKU	CD	CL	SD	OL	Price
EC070-11HBN	3/16"	1"	1/4"	2-1/2"	Call Us
EC070-ADBL	1/8"	1/2"	1/4"	2"	\$19 ⁰⁰
EC070-BFBN	1/4"	3/4"	1/4"	2-1/2"	\$18 ⁰⁰
EC070-BICT	1/4"	1-1/4"	3/8"	4"	\$40 ⁰⁰
EC070-CGCR	3/8"	7/8"	3/8"	2-1/2"	\$36 ⁰⁰
EC070-DHDP	1/2"	1"	1/2"	3"	\$52 ⁰⁰



EC072

Flutes • One
Direction • Downcut
Style • Spiral, O Flute
Type • Router Bit, Endmill
Unit Type • English
Material to Cut • A

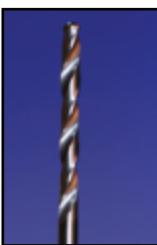
SKU	CD	CL	SD	OL	Price
EC072-11EBL	3/16"	5/8"	1/4"	2"	Call Us
EC072-ADBL	1/8"	1/2"	1/4"	2"	\$17 ⁰⁰
EC072-BIBP	1/4"	1-1/4"	1/4"	3"	\$22 ⁰⁰
EC072-C57CP	3/8"	1-1/8"	3/8"	3"	\$30 ⁰⁰
EC072-DHDP	1/2"	1"	1/2"	3"	Call Us



EC073

Flutes • One
Direction • Upcut
Style • Spiral, O Flute
Type • Router Bit, Endmill
Unit Type • English / Metric
Material to Cut • A

SKU	CD	CL	SD	OL	Price
EC073-04BAL	1/16"	1/4"	1/8"	2"	Call Us
EC073-11D11L	3/16"	1/2"	3/16"	2"	\$20 ⁰⁰
EC073-11EBL	3/16"	5/8"	1/4"	2"	\$20 ⁰⁰
EC073-18FDP	5/16"	3/4"	1/2"	3"	Call Us
EC073-ABBL	1/8"	1/4"	1/4"	2"	\$20 ⁰⁰
EC073-ADBL	1/8"	1/2"	1/4"	2"	\$20 ⁰⁰
EC073-ADBL C5	1/8"	1/2"	1/4"	2"	\$23 ⁰⁰
EC073-BFBL	1/4"	3/4"	1/4"	2"	\$20 ⁰⁰
EC073-BIBP	1/4"	1-1/4"	1/4"	3"	\$23 ⁰⁰
EC073-C57CP	3/8"	1-1/8"	3/8"	3"	Call Us
EC073-CFCP	3/8"	3/4"	3/8"	3"	\$30 ⁰⁰
EC073-D58DR	1/2"	1-3/8"	1/2"	3-1/2"	\$65 ⁰⁰
EC073-Metric006b	6mm	14mm	6mm	64mm	\$34 ⁰⁰



EC124

Flutes • Two
Direction • Upcut
Style • Drill Point
Type • Drill
Unit Type • English
Material to Cut • A, GM, Woods & Plastics

SKU	CD	CL	SD	OL	Price
EC124-1875	3/16"	1-5/8"	3/16"	2-3/4"	\$19 ⁰⁰



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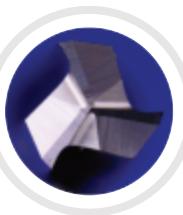
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SERVICE



Spindle Repair

Utilizing our past experience as an original equipment spindle and spindle motor manufacturer, we provide **spindle repair and upgrade services** that are competitive and timely. Inspections are always free, and lead time is typically 1-2 weeks or less.



Tool Sharpening

As a manufacturer of new cutting tools we offer **regrind and sharpening services** for all types of cutting tools including endmills, drills, taps, thread mills, reamers, milling cutters, slot cutters, counter sinks, router bits, and other cutting tools.

All makes. All brands. All types.



Tool Coating

Increased efficiency can be obtained with various types of **tool coating** processes. We can coat all of our products as you require. Coatings primarily increase wear resistance, but they may also reduce cutting forces and temperatures at the tool edge.



Read more about all our services on our brand new website - ekstromcarlson.com



KOMET SERVICE[®]

As a **KOMET SERVICE[®]** Partner, we provide re-sharpening and re-coating of KOMET, JEL, DIHART tools, and all other tool brands. With local support and service, including pickup and delivery, **we are trained by KOMET** and are in the process of getting ISO-certified.



Live Tool Repair

Live Tool and Aggregate Head repair represents our core repair service capability. We repair all makes and models. Inspections and repair quotes are always free, and lead time is typically 1-2 weeks or less.



Dynamic Balancing

We offer **dynamic balancing** for rotors, pulleys, shafts, spindle motors and all other types of rotating equipment up to 250 pounds. The process of "Balancing" is the removal or addition of weight to the unit such that its effective mass center line approaches the true axis.

**Cutting Tools**

Trained in the standards and quality of KOMET SERVICE[®], Ekstrom Carlson manufactures carbide endmills, drills, step drills, router bits, and custom carbide tools utilizing state of the art 8 axis CNC grinders and inspection equipment. We offer the highest value in solid carbide cutting tools.

**KOMET SERVICE[®]**

As part of our KOMET SERVICE[®] Partnership, we manufacture **custom carbide cutting tools**. Stock at our facility mainly includes standard English dimension endmills and cutting tools of various design.

**Mistic Mist[™]****Mistic Mist**

We make and sell **Mistic Mist Cooling Spray Systems** for cooling cutting tools. Our nozzle and valve design is said by customers to be the best in the industry. 1/2 Gallon to 50 Gallon sizes available. We also offer 4 types of coolants.



Read more about *all our products* on our *brand new website* - ekstromcarlson.com

**Motors**

We offer several different types of **motors** for various applications. Typically, these are used in the woodworking, plastics, and metal working industries. They can, however, be used in various applications across several industries.

**Spindles**

We offer **all types of spindles** (pulley, block, cartridge, grinding, milling, drilling, routing, etc...) in various configurations and sizes. We have standard sizes and can make custom spindles to meet your specific requirements.

**Profile Blanks**

We utilize state of the art CNC equipment to provide **profile blanks**, form grinding services, OD and ID grinding services, profile and taper grinding, and plunge grind services. We can grind diameters as small as 0.010" and as large as 3.00".



“ Count on us for impartial tool evaluation, transparent quotes and clear costs ”



Your advantage for efficient production

Ekstrom Carlson offers pickup and delivery services that will save you time and reduce your overhead. Crates are provided at no charge for tools requiring sharpening. Separating Ekstrom Carlson from typical regrind shops, KOMET SERVICE® Partner training allows only best practices be applied when sharpening and inspecting cutting tools.

Inspections of reground tools, including those by all manufacturers, are completed according to KOMET® standards. Our experienced account sales people are focused on Tools Plus Ideas, available to answer your questions and provide assistance with pricing, technical issues, pickup and delivery. Our goal is to address any issue you may have with respect to cutting tools. Contact us with your needs.



ISO 9000 Quality



The ISO 9000 family addresses various aspects of quality management and contains some of ISO's best known standards. The standards provide guidance and tools for companies who want to ensure that their products consistently meet customer's requirements, and that quality is consistently improved.

We Resharpen Tools

Ekstrom Carlson is a full service regrinding, quality controlled, local service company trained by KOMET® Group, a premier international manufacturer of cutting tools. Our standards are top notch and won't be beat.

In addition to Ekstrom Carlson & KOMET® tools, we sharpen all brands including high performance drills & endmills.



Read more about KOMET SERVICE® on our [brand new website - ekstromcarlson.com](http://ekstromcarlson.com)

“ No matter the brand or manufacturer, we can sharpen your tool ”



5248 27th Ave. Rockford, IL 61109



Call Now (800) 981-8927



“KOMET GROUP offers custom tools manufactured to meet your requirements”



A Global Leader in Metalworking Tools

A global leader for highly engineered metalworking tools and tooling systems for hole making, the KOMET GROUP offers you a program of special solid carbide tools manufactured to meet your requirements. Our special solid carbide tools program is also backed by the tool refurbishment services offered by Ekstrom Carlson, as a licensed KOMET SERVICE® Partner.

Behind every great tool there is a great idea. Those ideas come from collaboration with our customers, partners, and employees. New ideas are our constant quest, as our objective is to design not just good, but great tools that will simplify your processes and increase your performance.



“Adding value for our Customers is always our top priority”

KomPass TOOLlife

KOMET GROUP's innovative tool designs and comprehensive bore machining solutions make it a global technology leader. You know us as a supplier of premium tools and know the ideas behind our solutions. In addition, we offer you a comprehensive menu of services and support functions.

The KomPass TOOLlife tool program combines refurbishable tools from the KOMET GROUP product portfolio with a local KOMET SERVICE® Partner capable of providing the appropriate services.



Read more about KOMET TOOLS on our brand new website - ekstromcarlson.com



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