Inquiry Form: KOMET KUB Drillmax - Special 2 Step Drill
Email to sales@ekstromcarlson.com or fax to (815) 316.8120

Contact Information

Company Name: _____   Date: _____

Contact Name: _____   Phone: _____

Address: _____   Fax: _____

_____   Email: _____

Workpiece and Production Volume

Detail: _____

Quantity of tools: _____

Volume of production: _____ pcs/year

Coolant Supply

☐ Through spindle
☐ Flood

Workpiece Material

☐ Structural steel, good machinability   ☐ Grey cast iron, malleable

☐ Hardened steel   ☐ Nodular cast iron

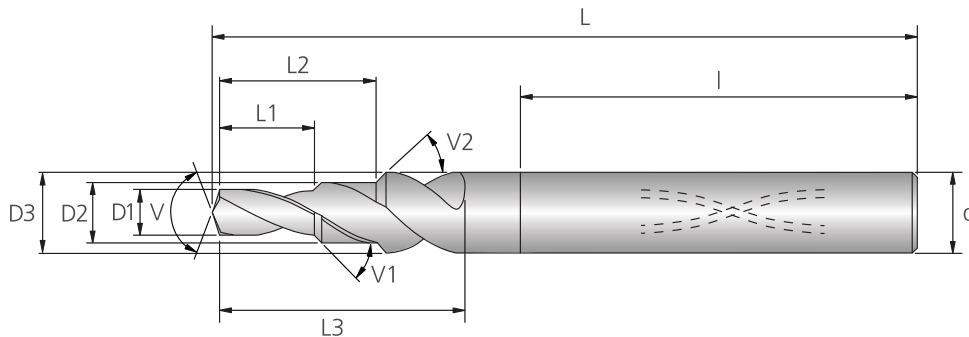☐ Tool steel   ☐ Aluminum (<10% Si)

☐ Stainless steel   ☐ Aluminum (>10% Si)

☐ Other _____   ☐ Copper, bronze

Material code	Tensile strength (N/mm^2)	Hardness (HRc, HB, HV,…)

Straight Shank DIN 6535

☐ HA
☐ HE
☐ HB

Tool Information - specify inch or metric

	Tool Dimension	Tool Tolerance	Workpiece Tolerance		Tool Dimension	Tool Tolerance	Workpiece Tolerance
D1 = Diameter				L2 = Drilling depth			
D2 = Diameter				L3 = Drilling depth			
D3 = Diameter				l = Shank length			
d = Shank diameter				V1 = Chamfer angle			
L = Overall length				V2 = Chamfer angle			
L1 = Drilling depth				V = angle is dependant on material being machined			

Please sketch workpiece below: